



FOAMABILITY OF PURE C_n TAB SOLUTIONS AND THEIR MIXTURE WITH N-OCTANOL



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Introduction

It is well known that mixtures of various collectors or collectors and frothers show often a synergistic effect, i.e. their overall effectiveness is greater than expected from their individual characteristics. This synergistic effect can affect significantly recovery and selectivity of a separation process, and can also be related to foamability and foam stability. The paper presents a systematic investigation on the influence of mixtures of four cationic alkyltrimethylammonium bromides (C_n TAB, $n=8, 12, 16, 18$) and non-ionic n-octanol (C_8) surfactants on foamability.

Materials and methods

Commercially available n-octanol and alkyltrimethylammonium bromides (C_n TAB): octyltrimethylammonium bromide (C_8 TAB), dodecyltrimethylammonium bromide (C_{12} TAB), cetyltrimethylammonium bromide (C_{16} TAB) and octadecyltrimethylammonium bromide (C_{18} TAB) were used as surface-active substances. Foamability and foam stability of pure C_n TAB solutions of various concentrations and their mixtures with n-octanol were performed using a **Dynamic Foam Analyzer** apparatus (DFA100, KRÜSS GmbH).

Foamability

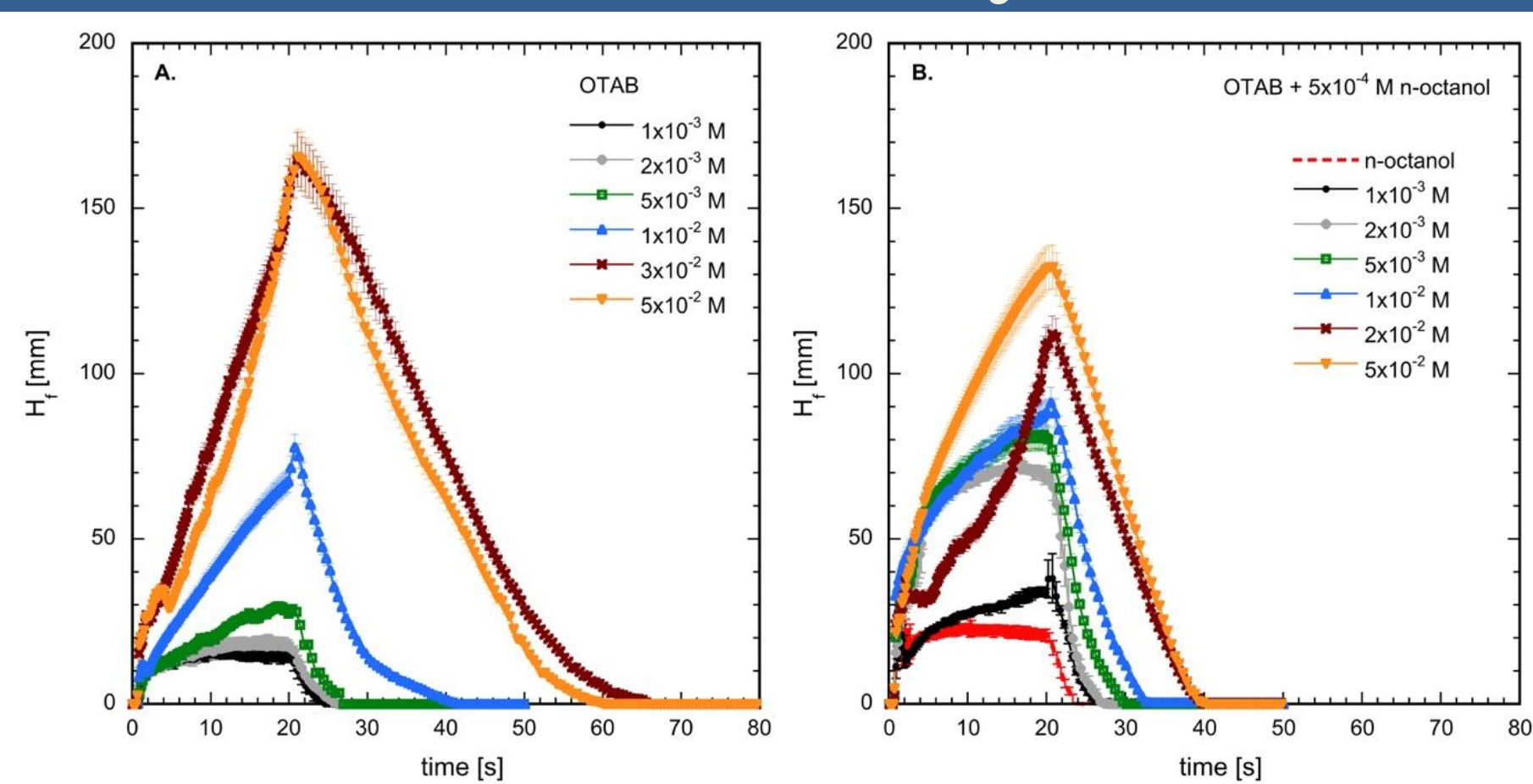


Fig. 1. Height profiles of foam formed in (A) pure and (B) mixed solutions of various OTAB concentration with 5×10^{-4} M n-octanol for foaming time $t_f = 20$ s.

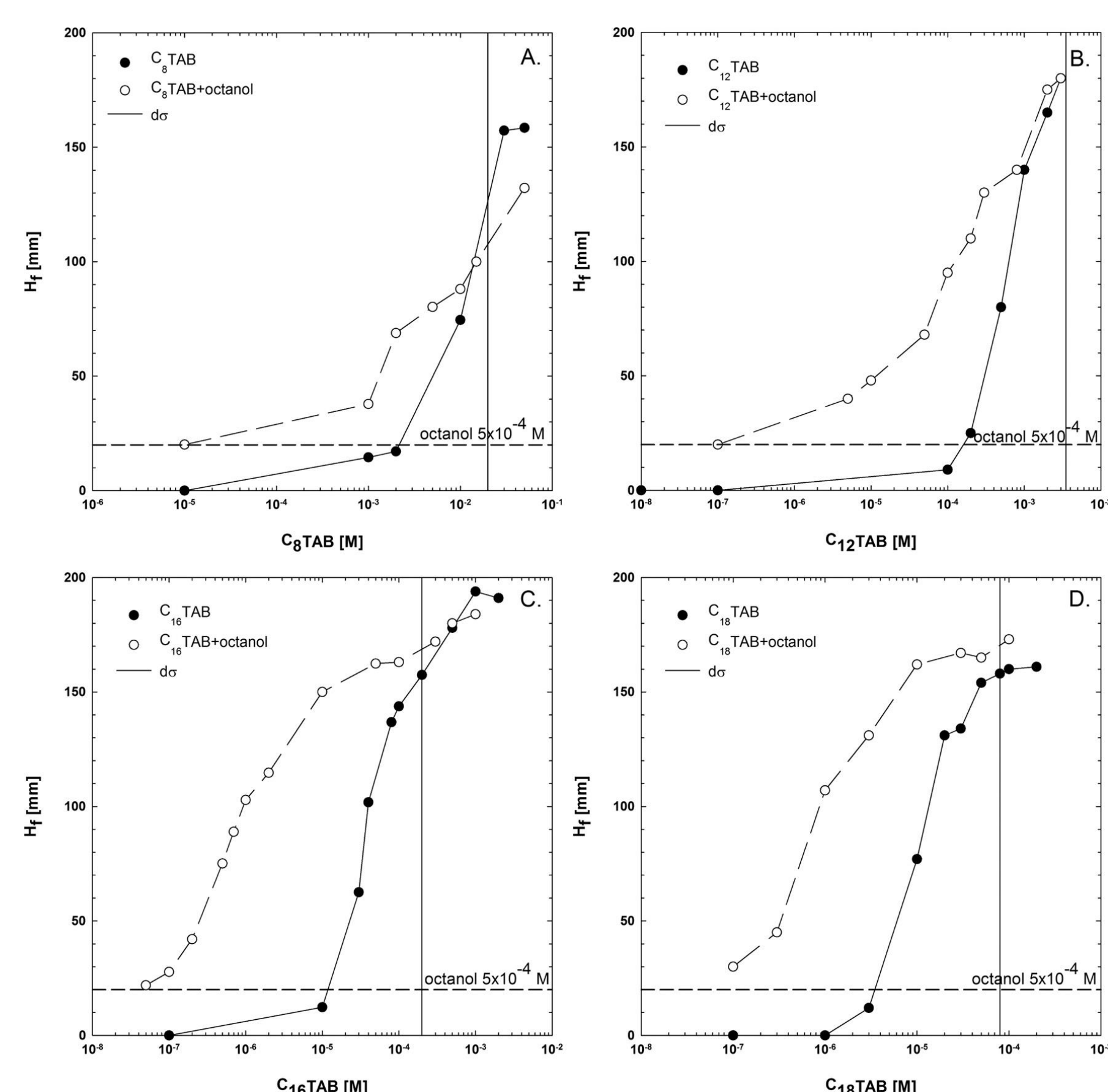


Fig. 2. Height of foam after foaming time equal to 20 s, for (A) C_8 TAB, (B) C_{12} TAB, (C) C_{16} TAB and (D) C_{18} TAB solutions of various concentrations and its mixtures with various concentration of n-octanol.

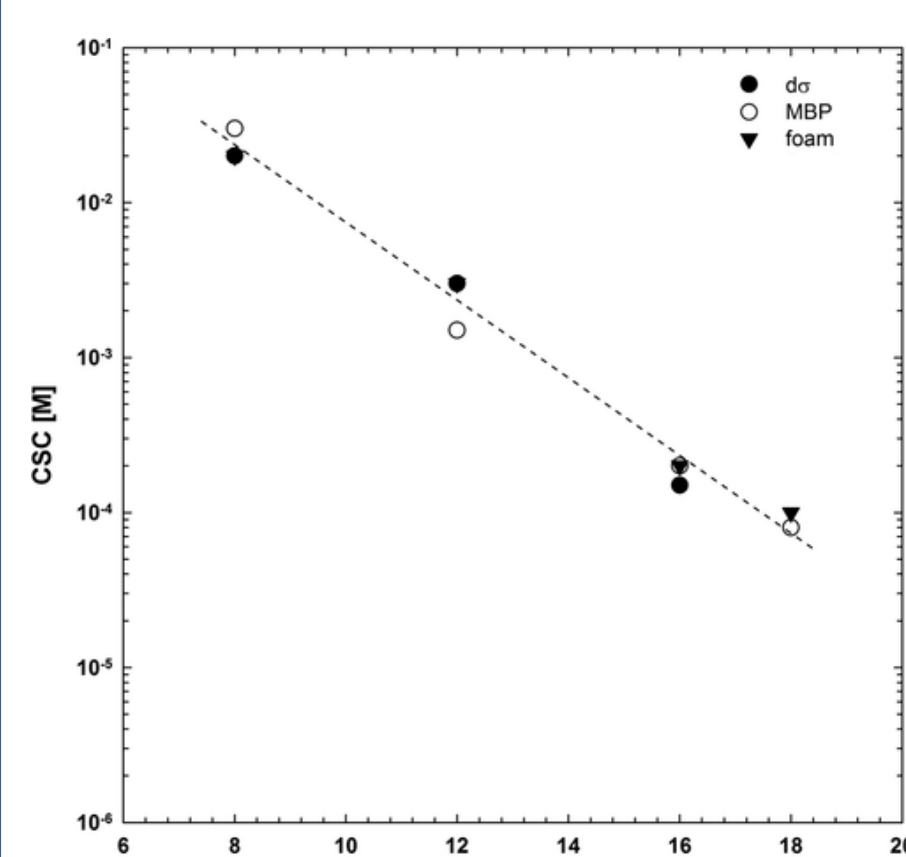


Fig. 3. Effect of the number of carbon atoms in the alkyl chain (n) of C_n TAB on the critical synergistic concentration (CSC) determined from the maximum bubble pressure (Figure 7), foamability (eq 1 and Figure 2).

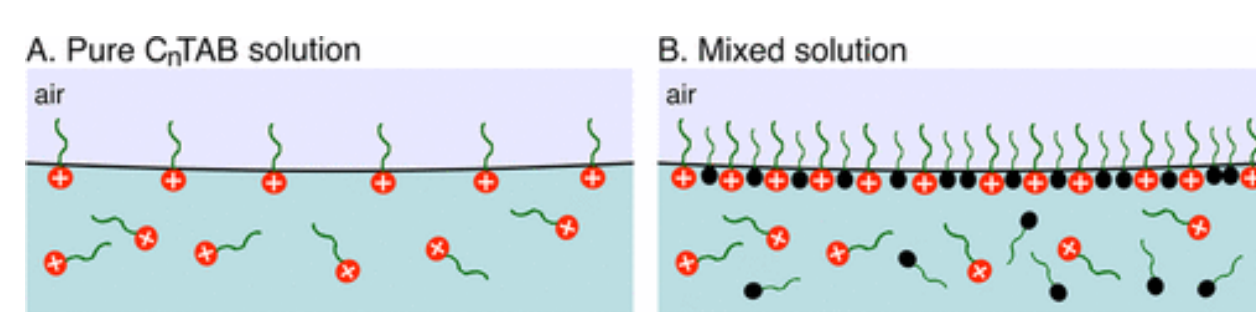


Fig. 4. Schematic illustration of the synergistic effect origin in the two-phase system—adsorption layer at the liquid/gas interface in (A) pure C_n TAB solution and (B) mixed solution of C_n TAB and n-octanol. Due to n-octanol presence, the adsorption coverage of C_n TAB molecules can be much higher compared to that expected from its equilibrium value in the one-component solution.

Critical synergistic concentration (CSC)

Critical synergistic concentration (CSC) - characteristic concentration of C_n TAB above which the synergistic effect was either no longer visible or significantly reduced. CSC is determined from the equation 1:

$$d\sigma = \sigma_{\text{water}} - \sigma_{(c)} \quad (\text{eq 1})$$

where σ_{water} and $\sigma_{(c)}$ are the equilibrium surface tensions of water and surfactant solution of a given concentration

To analyze the mechanism of the experimentally observed synergistic effect and determine accurately its concentration regimes, the data on dynamic surface tension, $\sigma(t)$, were used.

To visualize directly the synergism existence, the following analysis protocol was proposed. Taking the dynamic surface tension data (Maximum Bubble Pressure method), the values of $d\sigma_{\text{exp}}(t)$ were calculated according to equation 1. Then, hypothetical $d\sigma_{\text{sum}}(t)$ values were calculated as:

$$d\sigma_{\text{sum}}(t) = d\sigma_{C_n\text{TAB}}(t) + d\sigma_{\text{octanol}}(t) \quad (\text{eq 2})$$

where:

$$d\sigma_{C_n\text{TAB}}(t) = \sigma_{\text{H}_2\text{O}} - \sigma_{C_n\text{TAB}}(t) \quad (\text{eq 3})$$

$$d\sigma_{\text{octanol}}(t) = \sigma_{\text{H}_2\text{O}} - \sigma_{\text{octanol}}(t) \quad (\text{eq 4})$$

To check whether the synergistic effect really exists and to assess its magnitude, the linear regression in the form:

$$d\sigma(t) = a \cdot \ln(t) - b \quad (\text{eq 5})$$

was fitted to the $d\sigma(t)$ ($d\sigma_{\text{exp}}(t)$ and $d\sigma_{\text{sum}}(t)$) data, and the slope coefficient, a , was calculated.

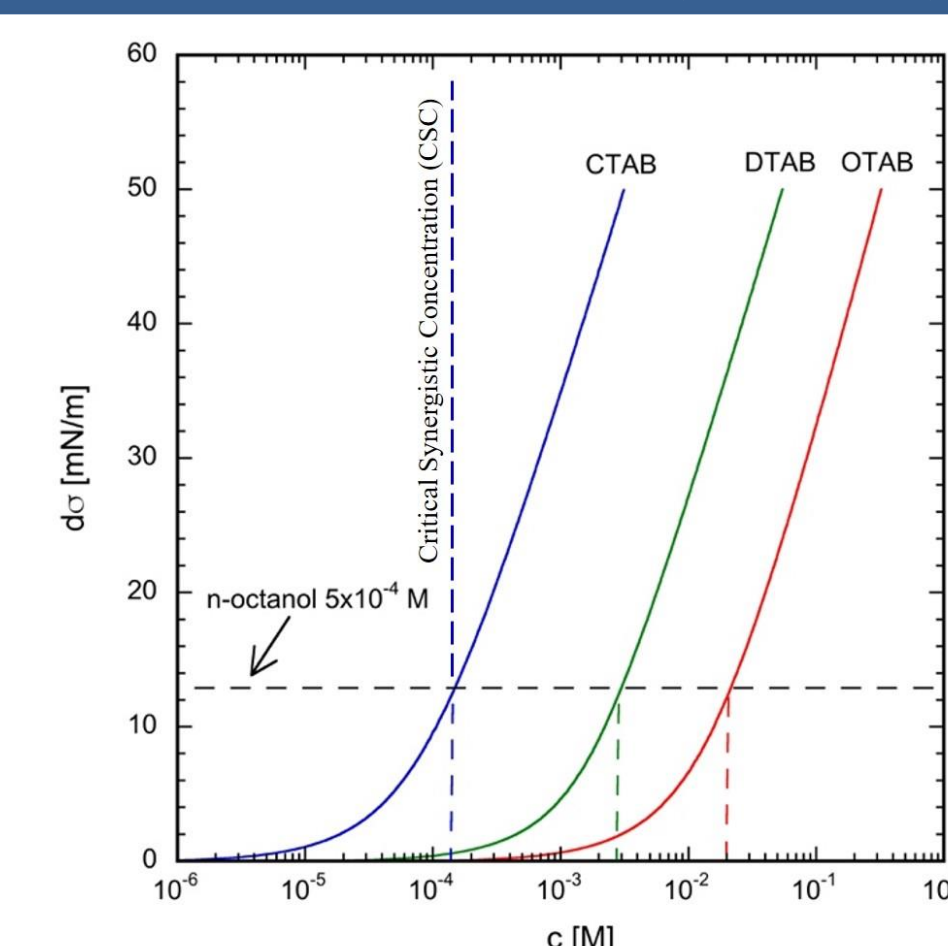


Fig. 5. Values of $d\sigma$ as a function of C_n TAB solution concentration. Way of determination of the CSC values on the basis of $d\sigma$ value.

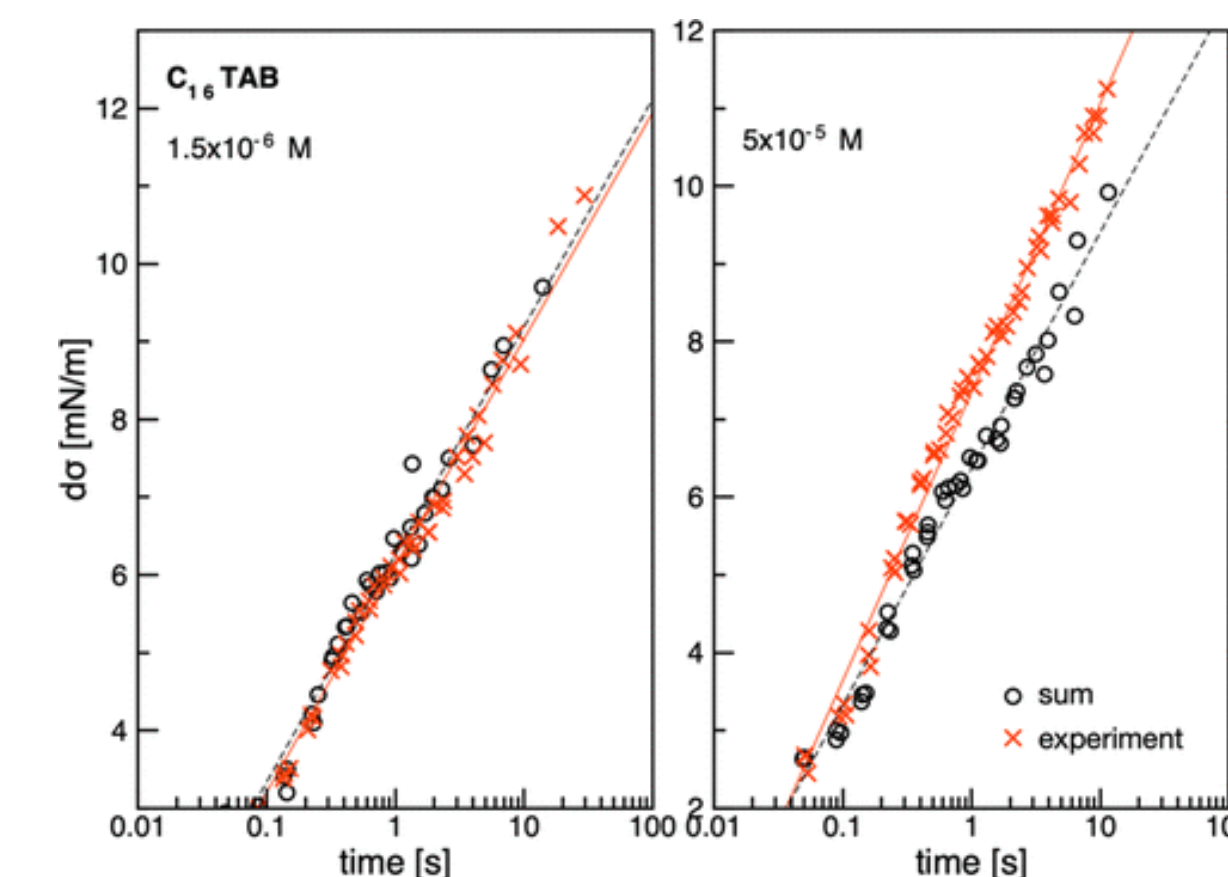


Fig. 6. Values of $d\sigma_{\text{exp}}(t)$ and $d\sigma_{\text{sum}}(t)$ (calculated according to eqs 1–5) as a function of time with fitted linear regression lines for determination of their linear slopes (parameters a) for two chosen C_{16} TAB concentrations. The a parameters were used for assessment of the degree of surface tension decrease in mixed C_n TAB solutions.

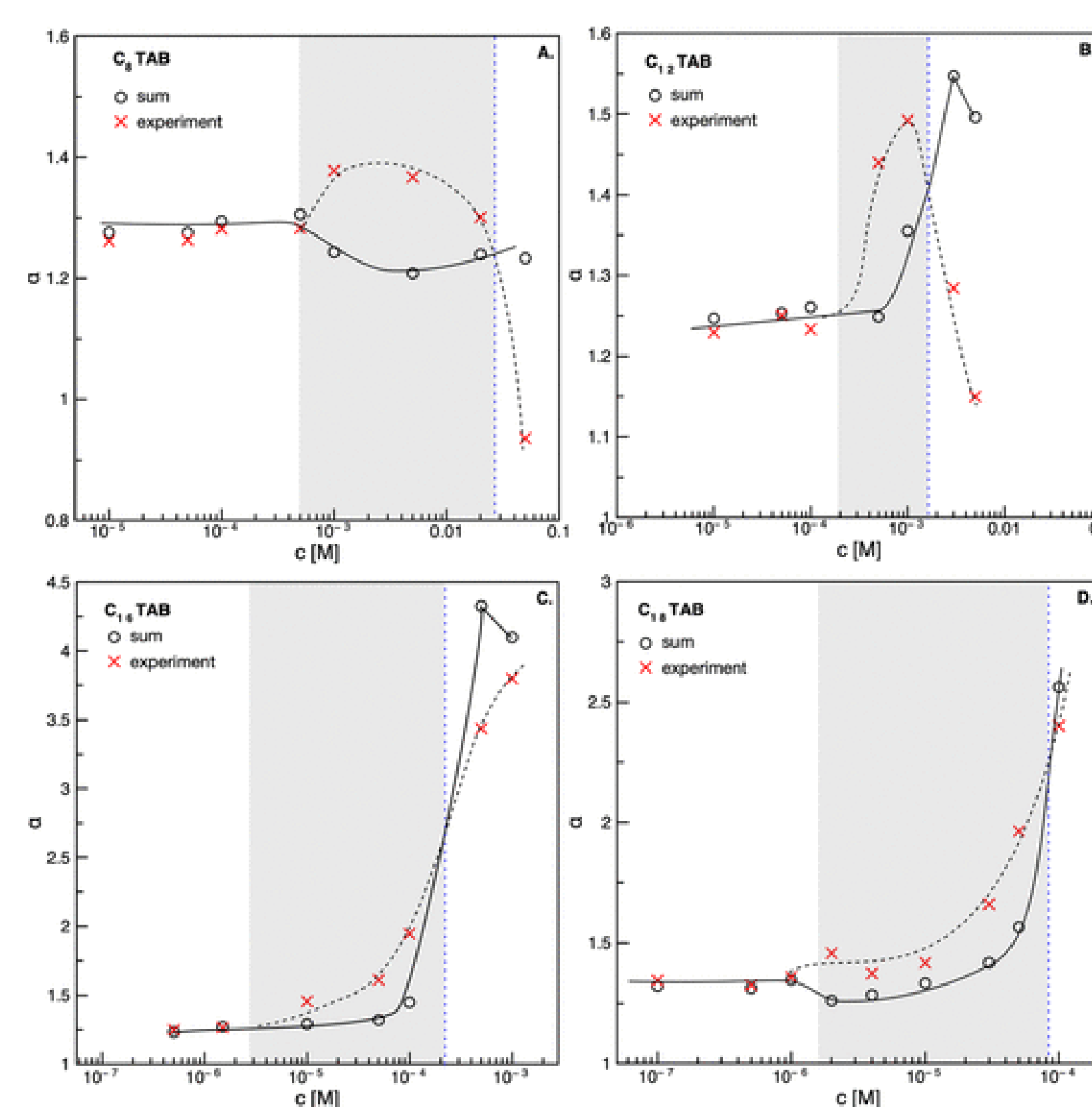


Fig. 7. Linear slopes (parameters a_{sum} and a_{exp}) determined for all mixed solutions of studied C_n TAB with 5×10^{-4} M n-octanol, according to the protocol presented in Figure 6. (A): $n = 8$, (B) $n = 12$, (C) $n = 16$, (D) $n = 18$. Solid and dashed lines added to guide the eye.

Conclusions

- Synergism occurred for the mixed systems, which resulted in the increased foam height compared to the performance of one-component solutions.
- A synergistic effect between investigated surfactants exists only, if the adsorption coverage of C_n TAB molecules was lower than corresponding coverage for n-octanol.
- The strongest effect was observed for C_{16} TAB, and it was significantly reduced with the carbon chain length decrease.
- The addition of n-octanol to the C_n TAB solution resulted in an increase of the C_n TAB molecule surface concentration (Γ) at the liquid/gas interface (see Figure 4B).